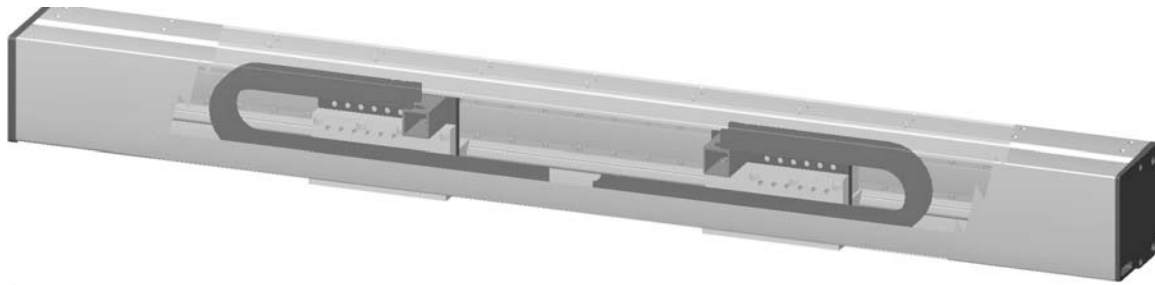


Positioning system DLVM 200

Specifications

Linear motor drive



Function:

This unit consists of a rectangular aluminium profile with 2 integrated roller guides. The linear-motor DLVM unit is based on the principle of a linear, synchronous AC motor.

The guiding profile is fitted with permanent magnets as stator (secondary part). The carriage is fitted with the actuator (primary part). The magnetic attraction causes a force between carriage and guiding profile also in the absence of current. This force can be used for the initial tension of the bearings. Several carriages (primary parts) can be driven independently on one guiding profile.

Fitting position: As required. Max. length 6.000 mm without joints.

Carriage mounting: By T-slots.

Unit mounting: By T-slots and mounting sets. The linear axis can be combined with any T-slot profile.

Carriage support: In the standard version, the carriage runs on 8 rollers which can be adjusted and serviced at a central servicing position. For longer carriages the number of rollers can be increased.
Repeatability ± 0,05 mm. Repeated accuracy max. ± 0,05 bis 4.000 mm, ± 0,1 >4.000 mm.

9.1



Forces and torques	Size	DLVM 200	
	Forces/Torques	static	dynamic
	F_x (N)	4400	3100
	F_y (N)	4900	4400
	M_x (Nm)	600	510
	M_y (Nm)	560	480
	M_z (Nm)	310	275
	All forces and torques related to the following: existing values $\frac{F_y}{F_{y_{dyn}}} + \frac{F_z}{F_{z_{dyn}}} + \frac{M_x}{M_{x_{dyn}}} + \frac{M_y}{M_{y_{dyn}}} + \frac{M_z}{M_{z_{dyn}}} \leq 1$ values of table		
Moving force without current			
N	7	11	
Speed			
(m/sec) max	8		
Thrust F_x for			
permanent (N)	213		
Max. (N) (1 sek.)	429		
Geometrical moments of inertia of aluminium profile			
I_x mm ⁴	6,38x10 ⁶		
I_y mm ⁴	33,5x10 ⁶		
Elastic modulus N/mm ²	70000		

For life-time calculation of rollers use our CD-ROM or homepage!

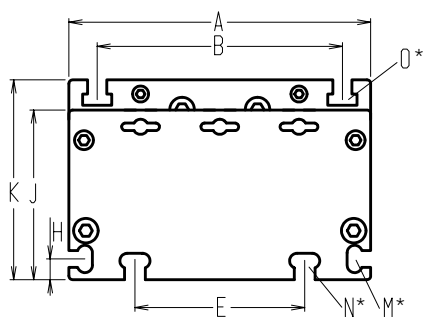
Formula: DLVM

$$f = \frac{F \cdot L^3}{E \cdot I \cdot 192}$$

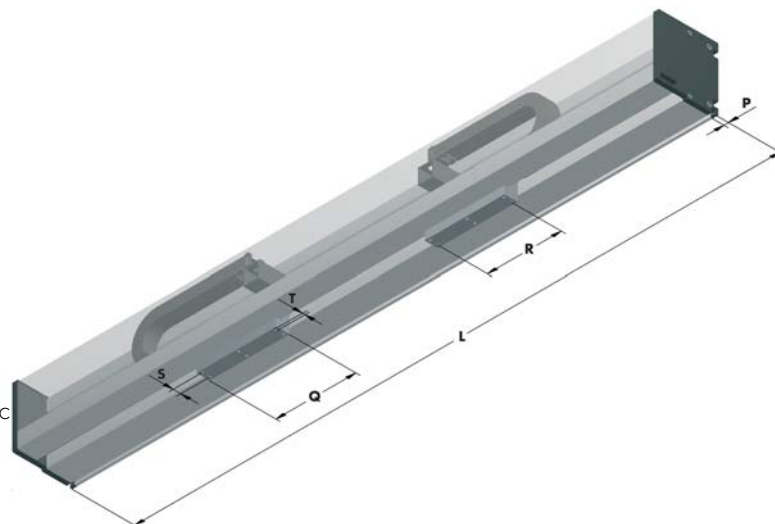
f = deflection (mm)
 F = load (N)
 L = free length (mm)
 E = elastic modulus 70000 (N/mm²)
 I = second moment of area (mm⁴)

Positioning system DLVM 200

Dimensions (mm)



Increasing the carriage length will increase the basic length by the same amount.



*For slide-nuts refer to chapter 2.2 page 2

Size □	Basic length L	A	B	C	D	E	F	G	H	J	K	M for	N for	P	Q	R	S	T for	U	Basic weight	Weight per 100 mm
DLVM 200	560	197	205	140	15	224,5	50,5	42,5	15	15,5	54,5	M 8	M 10	15	260	240	25	M 8	198,5	28,2 kg	2,1 kg

9.1



1500

Basic length + stroke = total length

DLVM 200 0 0 0 0 0 0 1 01500

Pos. 1 2 3 4 5 6 7

Sample ordering code:
DLVM200, 940 mm stroke.

